

The purpose for the following metal release test for copper in motor oil is to demonstrate the temperature performance of the FMRS06 sensor in an oil filled test cell and at the same time to show differences in metal release for four new synthetic motor oils and one used synthetic motor oil. Fig. 1 and Fig. 2 serve as a reference with the sensor in ambient air inserted in the test cell and outside the test cell. The motor oils used in this test are standard of the shelf oils. The temperature test profile can be also set up differently which would show differences in metal release more clearly but in the following test the sensors performance during ramping up the oil temperature and cooling it down shall also be demonstrated. The synthetic motor oils used for this test are:

**Oil A: SAE 5W-30 Mobil 1 new**

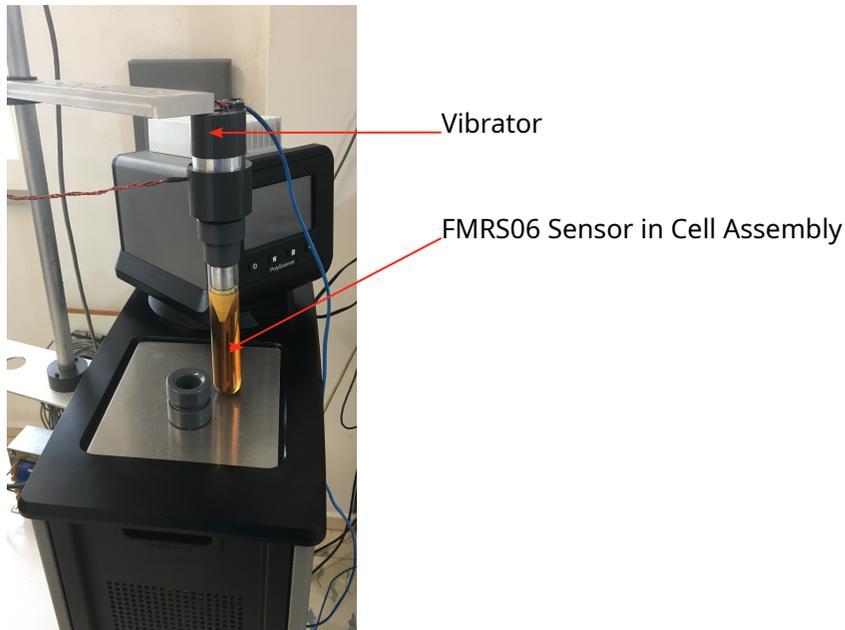
**Oil B: SAE 0W-20 VW 508.00/509.00 new**

**Oil C: SAE 5W-40 Castrol Edge**

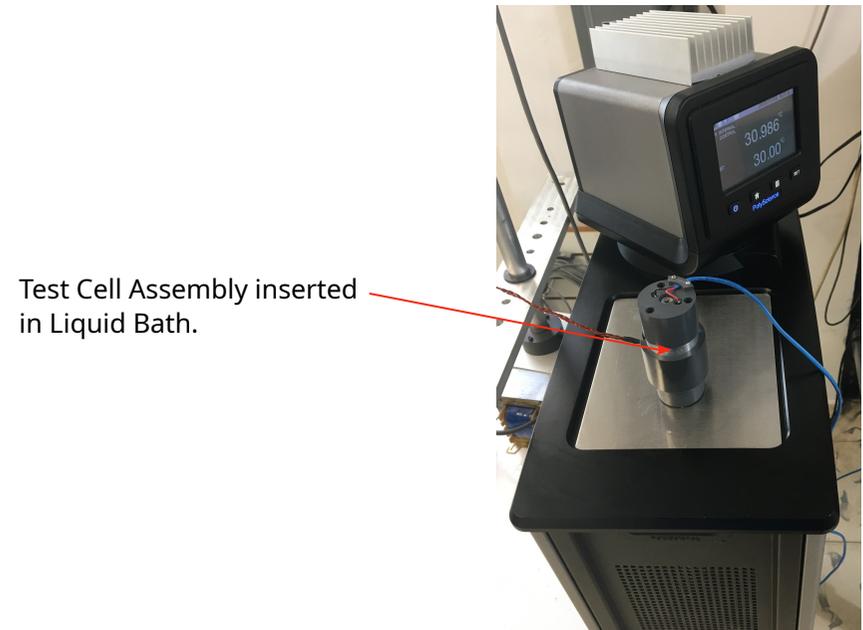
**Oil D: SAE 5W-40 LiquiMoly**

**Oil E: Same Oil as Oil B after being used for 10 000 km in a new Audi Q3**

The test is performed in 50ml borosilicate glass tubes inserted in a liquid bath as shown on Pic. 1 and 2 below. The test cell assembly below shows also a vibrator attached to it which is used to agitate the sample in the test cell. In the following tests the vibrator head was not activated. Vibrating the sensor instead of stirring the oil sample is currently still under investigation.



Pic. 1



Pic. 2

### Metal release curve for copper in ambient air indoors outside the test cell

Environment: Ambient Air Indoors  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~1.6nm  
 Average Tarnish Thickness: ~ 4nm  
 Tarnish Composition: Primarily Cu<sub>2</sub>O  
 Total Exposure Period: 74 hours

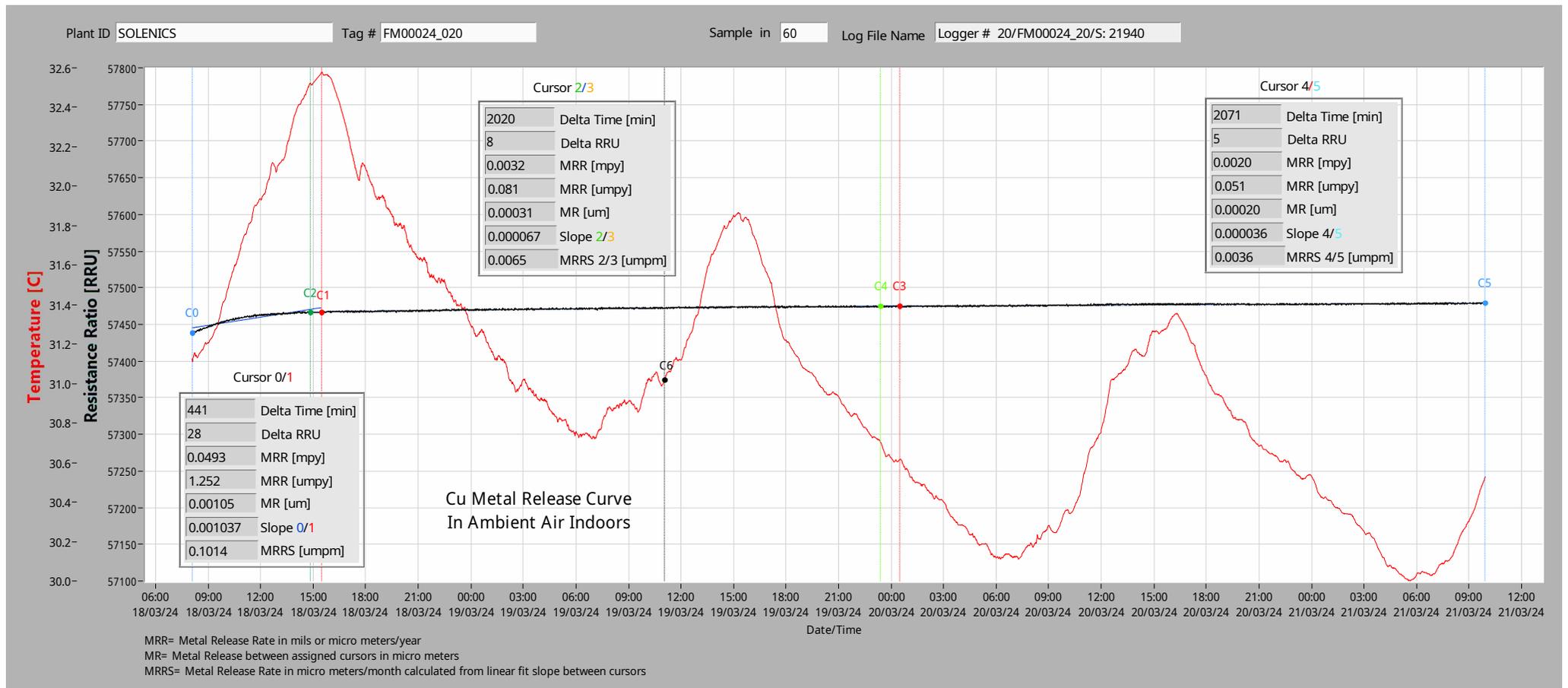


Fig. 1



**Oil A, SAE 5W-40 new in test cell submerged in liquid bath.**

Environment: Motor Oil in Test Cell Submerged in Liquid Bath  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~8.0nm  
 Average Tarnish Thickness: not known  
 Tarnish Composition: not known  
 Total Exposure Period: 46 hours

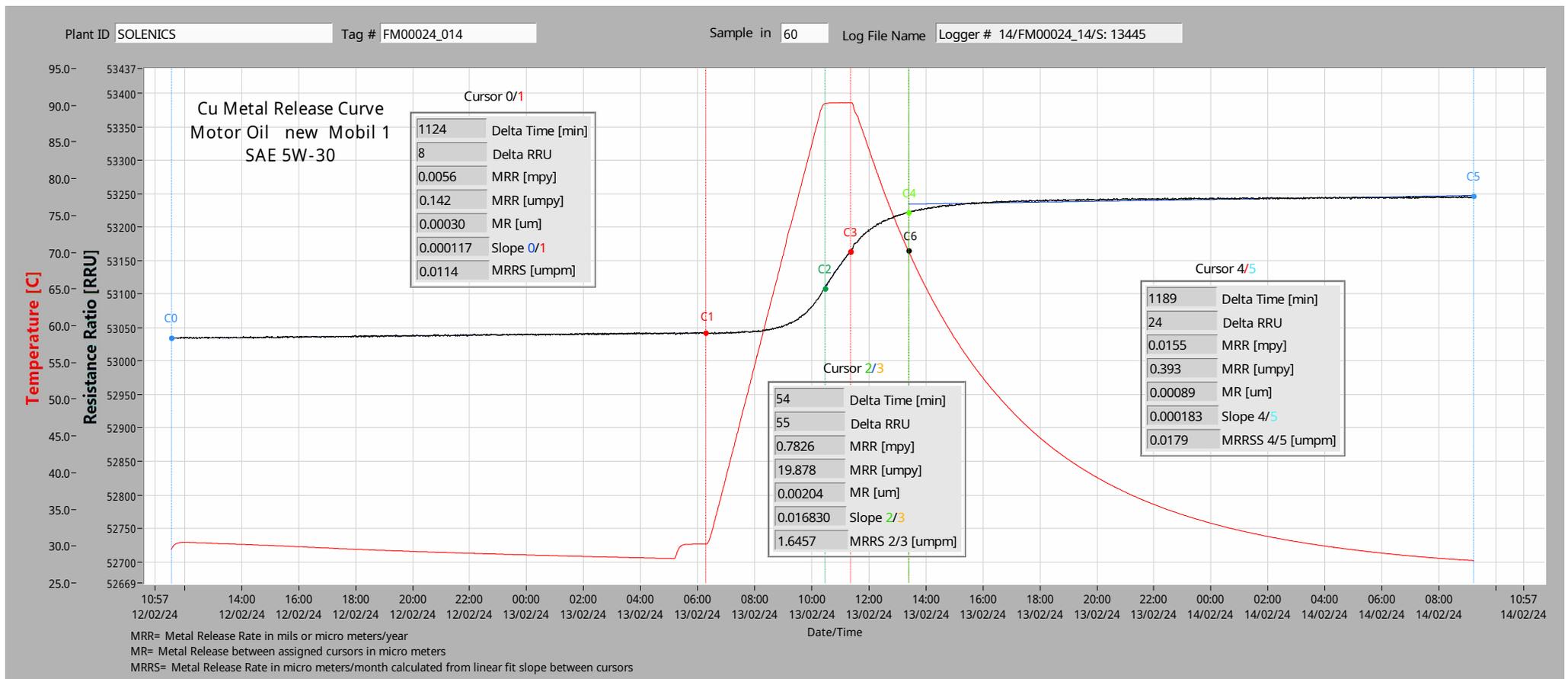


Fig. 3

**Oil B, SAE 5W-40 new in test cell submerged in liquid bath.**

Environment: Motor Oil in Test Cell Submerged in Liquid Bath  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~10.0nm  
 Average Tarnish Thickness: not known  
 Tarnish Composition: not known  
 Total Exposure Period: 47 hours

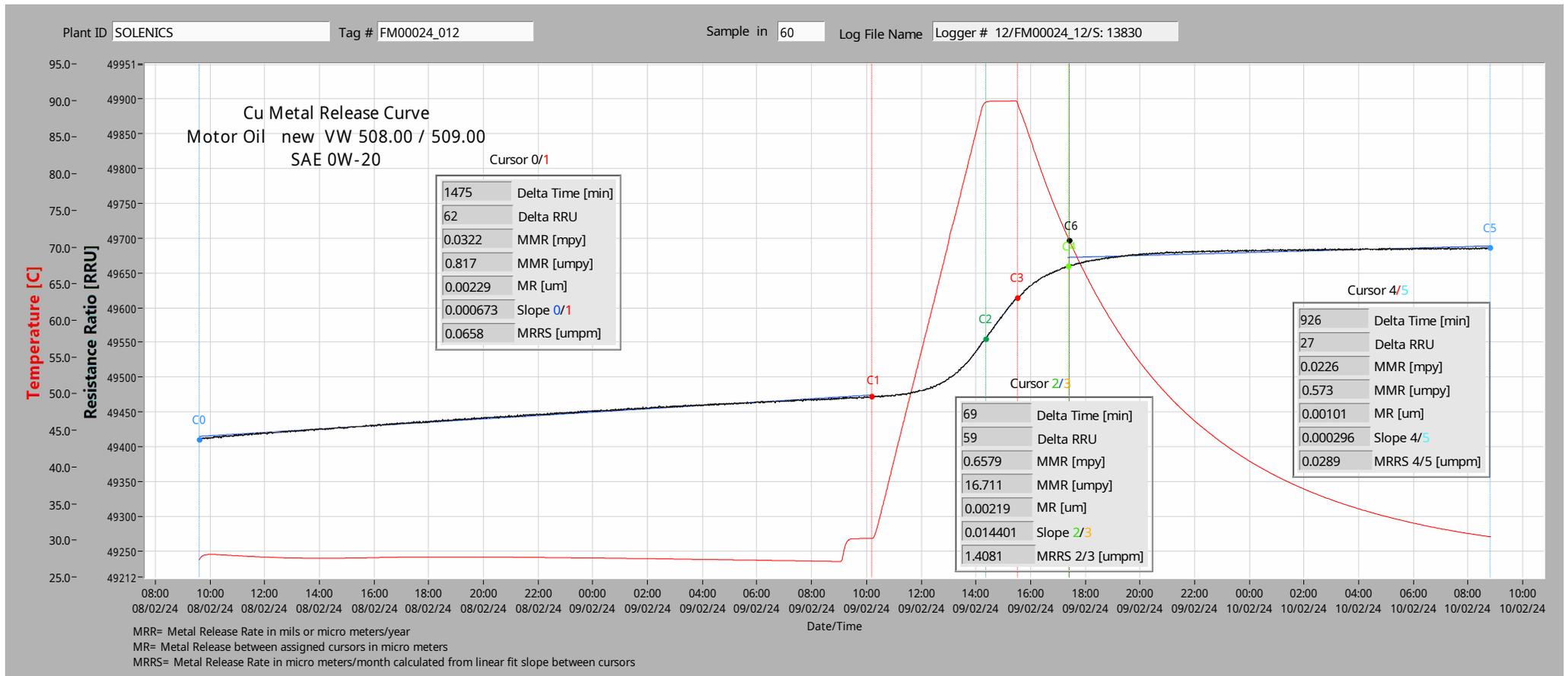


Fig. 4

**Oil C, SAE 5W-40 new in test cell submerged in liquid bath.**

Environment: Motor Oil in Test Cell Submerged in Liquid Bath  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~12nm  
 Average Tarnish Thickness: not known  
 Tarnish Composition: not known  
 Total Exposure Period: 46 hours

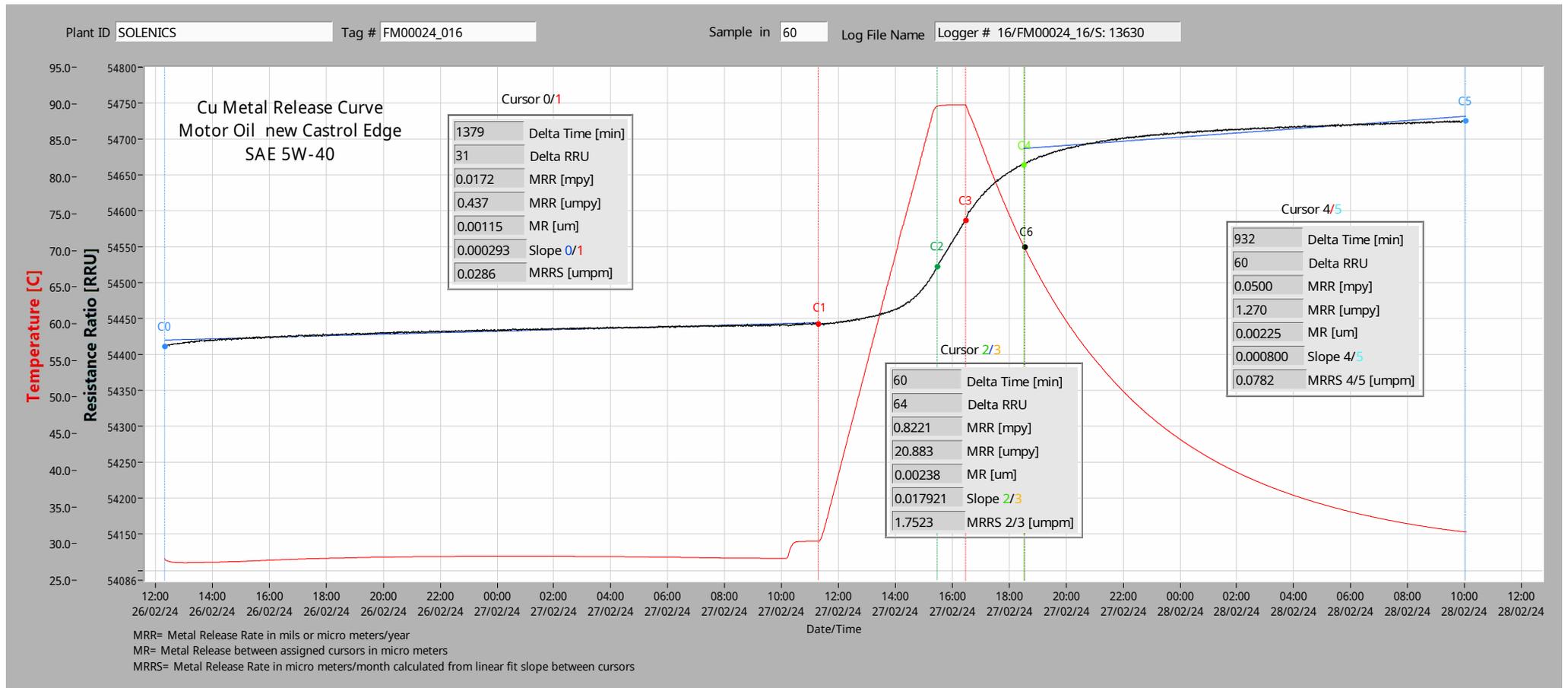


Fig. 5

**Oil D, SAE 5W-40 new in test cell submerged in liquid bath.**

Environment: Motor Oil in Test Cell Submerged in Liquid Bath  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~14nm  
 Average Tarnish Thickness: not known  
 Tarnish Composition: not known  
 Total Exposure Period: 49 hours

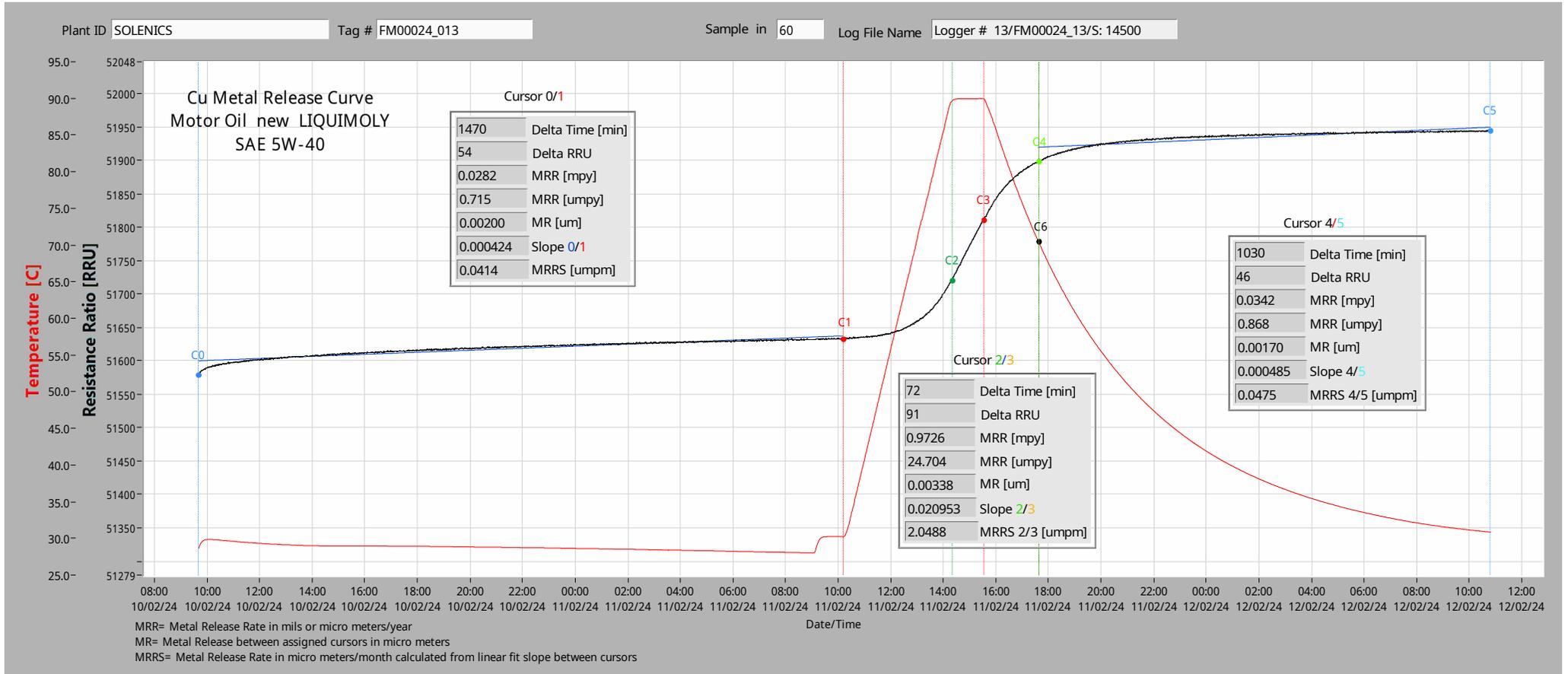


Fig. 6

**Oil E, SAE 0W-20 as Oil B but used for 10 000 km in test cell submerged in liquid bath.**

Environment: Motor Oil in Test Cell Submerged in Liquid Bath  
 Report #/Date: MRTR001/April 04, 2024  
 Author: Eugen Tiefnig  
 Sensor: FMRS06

Total Average Cu Release: ~20.0nm  
 Average Tarnish Thickness: not known  
 Tarnish Composition: not known  
 Total Exposure Period: 41 hours

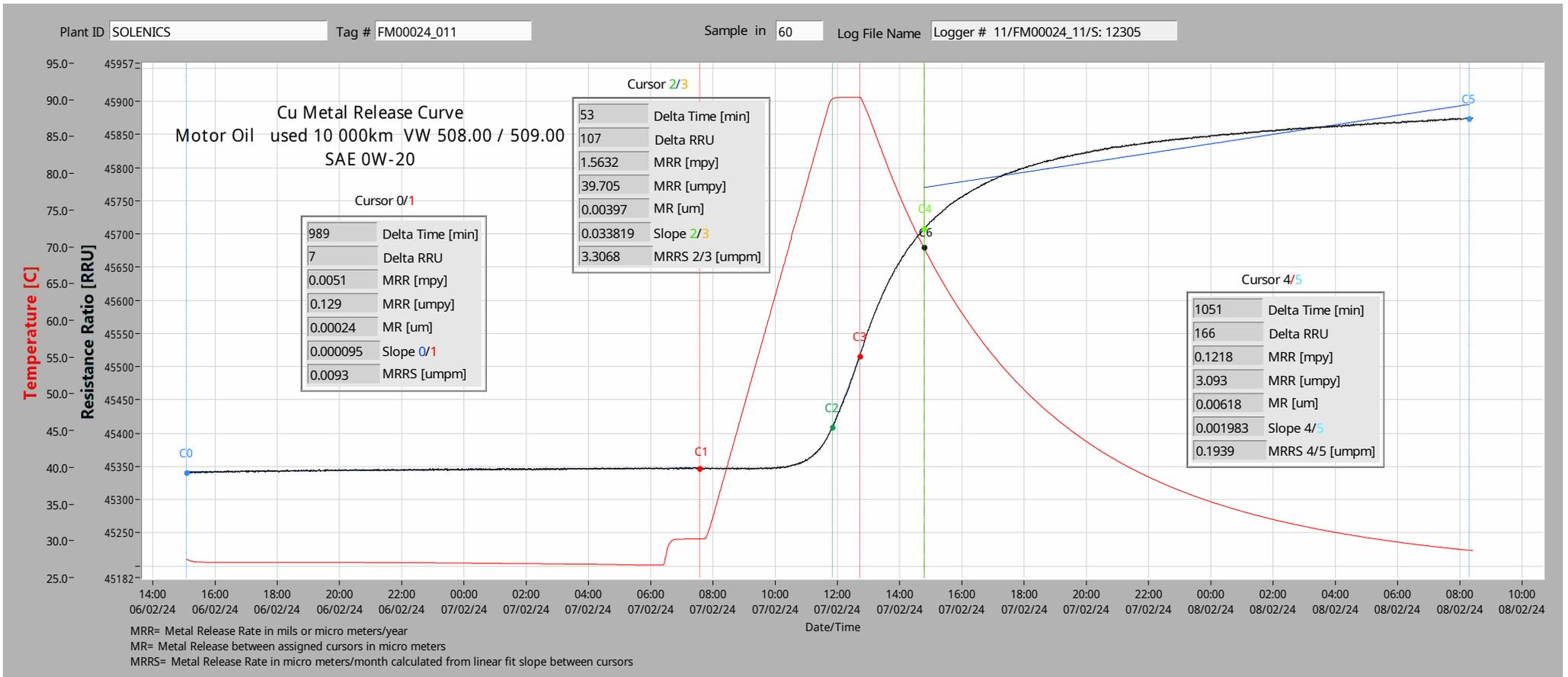


Fig. 7